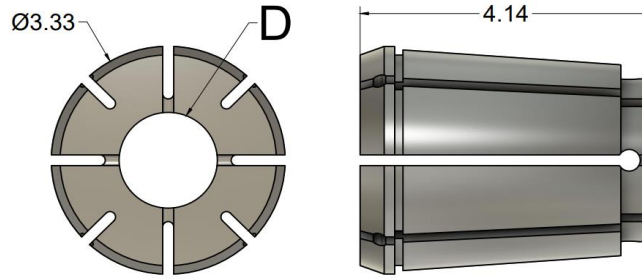


420 TUBE COLLET TECHNICAL GUIDE:

EJ420.2-420

EJ424.2-420



STS System

DRILL DIAMETER	PRODUCT CODE	TUBE RANGE	D
.496-.535	EJ420.2-420-94	94	.433"/11MM
.536-.575	EJ420.2-420-95	95	.472"/12MM
.576-.614	EJ420.2-420-96	96	.512"/13MM
.615-.657	EJ420.2-420-97	97	.551"/14MM
.658-.696	EJ420.2-420-98	98	.591"/15MM
.697-.744	EJ420.2-420-99	99	.630"/16MM
.745-.787	EJ420.2-420-00	00	.669"/17MM
.788-.858	EJ420.2-420-01	01	.709"/18MM
.859-.948	EJ420.2-420-02	02	.787"/20MM
.949-1.039	EJ420.2-420-03	03	.866"/22MM
1.040-1.129	EJ420.2-420-04	04	.945"/24MM
1.130-1.220	EJ420.2-420-05	05	1.024"/26MM
1.221-1.311	EJ420.2-420-06	06	1.102"/28MM
1.312-1.425	EJ420.2-420-07	07	1.181"/30MM
1.426-1.559	EJ420.2-420-08	08	1.299"/33MM
1.560-1.692	EJ420.2-420-09	09	1.417"/36MM
1.693-1.850	EJ420.2-420-10	10	1.535"/39MM
1.851-2.035	EJ420.2-420-11	11	1.693"/43MM
2.036-2.213	EJ420.2-420-12	12	1.850"/47MM
2.214-2.559	EJ420.2-420-13	13	2.008"/51MM

Ejector (DTS) System

DRILL DIAMETER	PRODUCT CODE	TUBE RANGE	ID DIAMETER
.724 - .786	EJ424.2-420-00	00	.709"/18MM
.787 - .858	EJ424.2-420-01	01	.768"/19.5MM
.859 - .949	EJ424.2-420-02	02	.846"/21.5MM
.950 - 1.039	EJ424.2-420-03	03	.925"/23.5MM
1.040 - 1.130	EJ424.2-420-04	04	1.024"/26MM
1.131 - 1.220	EJ424.2-420-05	05	1.102"/28MM
1.221 - 1.311	EJ424.2-420-06	06	1.201"/30.5MM
1.312 - 1.425	EJ424.2-420-07	07	1.299"/33MM
1.426 - 1.559	EJ424.2-420-08	08	1.398"/35.5MM
1.560 - 1.693	EJ424.2-420-09	09	1.535"/39MM
1.694 - 1.850	EJ424.2-420-10	10	1.673"/42.5MM
1.851 - 2.035	EJ424.2-420-11	11	1.831"/46.5MM
2.036 - 2.213	EJ424.2-420-12	12	2.008"/51MM
2.214 - 2.559	EJ424.2-420-13	13	2.185"/55.5MM